



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D4640-3
Job Sheet 183686



Part No: D4640-3

Job Qty: 1 ea

Part Name: Fwd Wall Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/24/18

Job Tracking No:

Due Date: 9/25/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV D SHEET 2 IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC IPP REV:B 12.10.17 AS PER REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/25/18	9/25/18	0.00	0.00	Start Up Waterjet		52 18/09/25
100	Waterjet - B4B	1 pcs	9/25/18	9/25/18	0.00	0.08	Waterjet1		52 18/09/25
110	QC	1 pcs	9/25/18	9/25/18	0.00	0.00	QC2		52 18/09/25
120	QC	1 pcs	9/25/18	9/25/18	0.00	0.00	QC8		SEP 25 2018
130	Packaging	1 pcs	9/25/18	9/25/18	0.00	0.00	Packaging3		SEP 25 2018
140	QC21-SA	1 Ea	9/25/18	9/25/18	0.00	0.00	QC21		SEP 25 2018

Part Op 100 - ***Confirm if parts are trimmed or untrimmed prior to cutting *** Cut as per dwg Prog Rev: D Dwg
 Descriptions: Rev: D Deburr as required
 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check USE TEMPLATE TO MARK HOLE LOCATIONS WITH A FINE POINT MARKER ON TEXTURED SIDE
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	5.3000 sf (5.3 ea)	90-Start up Operation	5111169

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.093-F6006-07	5	1,807	0

Part Specifications

Specifications could not be found.

Plex 9/24/18 3:09 PM dart.leroux.jason

Trimmed

DART
AEROSPACE

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CANADA
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Container No: S113278



Part: D4640-3

Job No: 183686

Serial No/Batch: S113278

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/25/18

0-00
32 25b 11 3018

0-00
0
25b 11 3018

DART AEROSPACE LTD		Work Order:	183686
Description: FWD wall protector		Part Number:	D4640-5
Inspection Dwg: D4640	Rev: D	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0,35	+/- 0,030	0,35	1		VSC-01	
3,15	+/- 0,030	3,15	1		T902	
4,15	+/- 0,030	4,15	1			
4,32	+/- 0,030	4,32	1			
5,40	+/- 0,030	5,40	1			
7,04	+/- 0,030	7,04	1			
12,83	+/- 0,030	12,83	1			
21,42	+/- 0,030	21,42	1			
21,86	+/- 0,030	21,86	1			
22,65	+/- 0,030	22,65	1			
25,34	+/- 0,030	25,34	1			
25,86	+/- 0,030	25,86	1			
1,84	+/- 0,030	1,84	1			
3,02	+/- 0,030	3,02	1			
3,43	+/- 0,030	3,43	1			
Ø2,00	±0,030	Ø2,00	1			
11,05	+/- 0,030	11,05	1			
13,83	+/- 0,030	13,83	1			
17,06	+/- 0,030	17,06	1			
18,69	+/- 0,030	18,69	1			
21,22	+/- 0,030	21,22	1			
17,163	+/- 0,010	17,165	1			
13,81	+/- 0,030	13,81	1			
0,093	+/- 0,010	0,093	1			

DAS

68

SEP 25 2018

Measured by: SC	Checked by:	QC Inspector:
Date: 18/09/25	Date:	Date: SEP 25 2018

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	